



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2071
Job Sheet 175967



Part No: D2071

Job Qty: 6 ea

Part Name: Cable Assembly - 32"



APR 13 2018

DAS
13
9-89

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 4/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G IPP: D 04.11.26 Reformat; Revised Step 2 KJ/JLM IPP: E IPP Rev:F 08-12-15 rev.D as per dwg (ECN08-85p) DD VERF:EC IPP REV:G 11.01.19 AS PER DWG REV:E DD VERF:EC IPP REV:H 11.02.18 AS PER DWG REV:F DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/23/18	0.00	0.00	Purchasing		AT 18/05/16
110	Packaging	6 pcs		4/23/18	0.00	0.00	Packaging2		AD 18/05/16
120	QC	6 pcs		4/23/18	0.00	0.00	QC6		MAY 28 2018
130	Packaging	6 pcs		4/23/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	6 Ea		4/23/18	0.00	0.00	QC21		JUN 01 2018

Part Op 100 - Issue P/O: 39600 Purchase Part Number: 09-9400-69 ***ENSURE D2071 IS ENTERED AS P/N

Descriptions: ALSO*** Possible Supplier: Wescon

110 - Ensure Material Release Note is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
09-9400-69	Cable Assembly	6 pcs (1 ea)	100-Purchasing	5072095

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	09-9400-69	6	0	0

Part Specifications

Specifications could not be found.



Container No: S072096



Part: D2071

Job No: 175967

Serial No/Batch: S072096

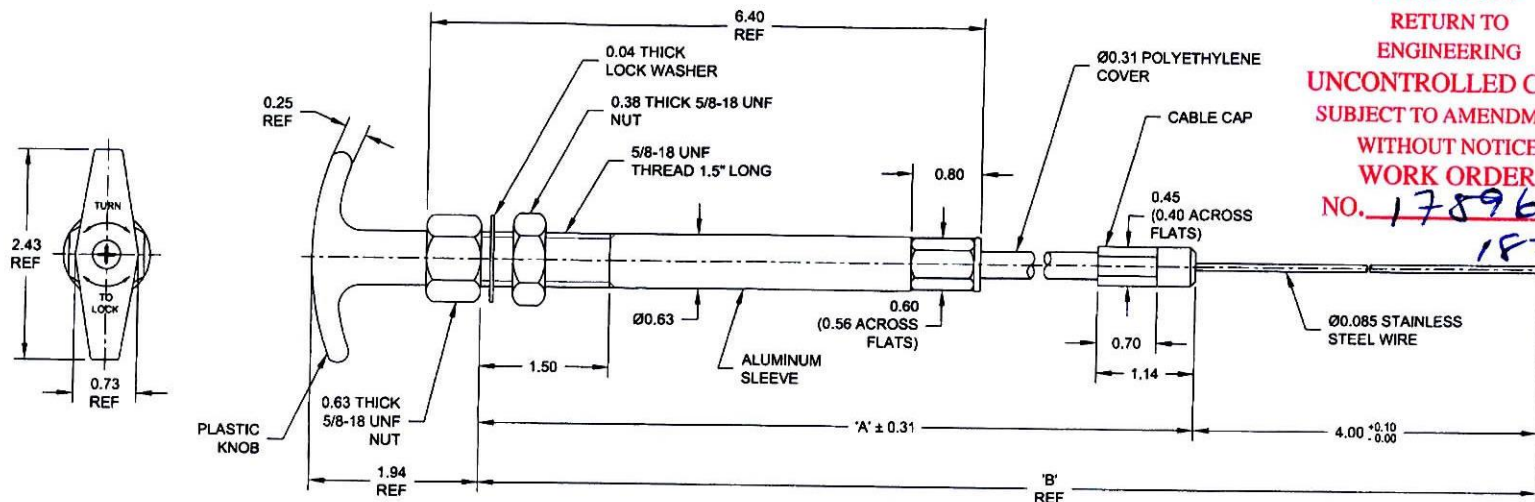
Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/18

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178967ML5
1804-13

RELEASED
2012-03-30

PUSH-PULL CONTROL, TURN TO LOCK, CABLE

DART P/N	LENGTH 'A'	LENGTH 'B' (LENGTH 'A' + 4.00)	SUPPLIER	SUPPLIER P/N	WEIGHT (lbs)
D2071	32.00	36	WESCON	09-9400-69	0.63
D2071-3	38.00	42		09-9400-68	0.68
D2071-5	36.00	40.00		09-9400-74	0.65

G

G	ADDED -5 (REF PAR 12-163)	AJS	12.03.26
F	UPDATED WESCON P/N'S. PREVIOUS WERE QUOTE P/N'S	MB	11.02.03
E	CHG TO WESCON P/N MB10-334-02/03. NCR10-383.	MB	11.01.17
D	UPDATED TO CURRENT DRAWING STANDARDS; ADDED P/N D2071-3 (ZN 86-1). REASON: LONGER CABLE REQUIRED FOR MIRRORS INSTALLED ON B407	MB	08.12.04
C	RE-DRAWN	CB	08.10.18
B	CHANGE TO DANCO P/N 56V03-36	-	08.03.10
A	ADD CABLE CRAFT P/N 59V00-3-36	-	97.05.08
REV.	DESCRIPTION	BY	DATE

DESIGN	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2071	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CABLE	NTS
DATE	12.03.26	COPYRIGHT © 1987 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI.044 6.1 (FINE POINT-MARKER).
- 7) WEIGHT: PER TABLE



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039600

Supplier: WES002-VU
Wescon Products Company
2533 S. West Street
Wichita, KS 67217 USA
Phone: 316-239-3300
Fax: 316-219-0306

PO No: PO039600

PO Date: 4/13/18

Due Date: 6/6/18

**Purchase Order
Revision:**

Revision Date: 4/16/18

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. c180265

REVISED
\$1 delivery

E-MAILED
APR 16 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	09-9400-69			Cable Assembly wo 175967	Firmed	6/6/18	15 pcs	15 pcs	15 pcs	\$24.75/pcs	\$371.25
Grand Total:											\$371.25

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/16/18 7:40 AM dart.lavoie.chantal

WESCON CONTROLS
2533 West Street South
Wichita, KS 67217
(316) 942-7266

CERTIFICATE OF CONFORMANCE

Customer: Dart Aerospace LTD.
Customer Part Number: D2071
Customer Revision: G
Wescon Part Number: 09-9400-69
Wescon Revision: 1
Item Description: Control
Quantity: 15
Ship Date: _____
Purchase Order Number: PO039600
Lot Number: J48435

DAS
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9-89

MAY 28 2018

I certify that the items listed above have been inspected and tested, and conform to all specifications and requirements detailed in the contract or purchase order, and that inspection and test records are available on file.

Supplier Signature:

C. Johns

Title:

Inspector

Date:

5/17/2018

Revised: 10/1/2012